Brio® creates products that enrich the whole child: body, heart, mind and spirit. Through a new partnership with CIVITAS, a national non-profit communication organization, Brio® will be able to help even more children realize their potential.

Brio®: Adds Value to Children's Lives

Civitas: Tools for Shaping Children's Lives

Brio® & Civitas: A Powerful New Alliance Celebrating Children and Childhood

Brio® Corporation
P.O. Box 1017
Germantown, Wisconsin 53022
Tel 1-888-274-6909

Brio® Scandiplay, Inc.
989 Adelaide Street South, Suite 22
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London, Ontario, Canada N6E 1R3
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Website under construction.

Brio® AB/Brio® Toy
283 83 Osby, Sweden
Tel 0479-190 00

Your neighborhood specialty toy store:

www.civitas.org

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35948
**Powered By Imagination**

The power of play cannot be underestimated.

We have known this intuitively for the 20 years we have been distributing BRIIO® products in the United States. Research in recent years has validated our thinking and urged us to further explore the developmental aspects of play. We are committed to creating products that respond to the needs of the whole child – body, heart, mind and spirit.

BRIIO® is partnering with CIVITAS, a national non-profit communication organization, to provide critical new information on the development of the whole child and the importance of play in their lives. The result of one of our initiatives is included in the pull-out Parents’ Guide in this brochure. Please remove this guide as your reference to the play benefits your child gains from BRIIO® Wooden Railway.

In order for play to have the greatest effect on your child’s development, we offer you “My Railway Adventures.” This brochure is for you to share wooden railway adventures with your child and offers ideas to enhance your interaction with him/her. It also serves as a guide to help you select quality trains, track and play environments from the Wooden Railway collection.

Remember that BRIIO® products have a lifetime guarantee against manufacturing defects. Please contact our customer relations staff should you have questions or concerns.

Most important, we hope that you share in the positive experience of play with a special child in your life.

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Peter F. Reynolds,
President
BRIIO® Corporation
Come Meet My Theodore Tugboat Friends

My mom and dad help me make my own Big Harbor play world with my Theodore Tugboat friends. I can twist each tugboats' hat and watch their eyes move, or I can pull their magnets together and watch them pull like real tugboats do!

Can you name each tugboat friend?

32710 Theodore
32711 Hank
32712 Emily
32715 George
32717 Foduck

32713 Barrington Barge
Includes three loads for interactive harbor and railway play.

32718 Chester the Container Ship
Contains six loads with magnetic tops for lifting and loading play!

32730 The Great Ocean Dock and Dispatcher

32750 Cargo Docks Play Set
Includes play board, Theodore Tugboat, Bonnavista Barge with crane and loads, and railway track with engine and loads wagon.

32731 Benjamin Bridge
Benjamin links the Big Harbor and the BRIO® Wooden Railway!

Visit our website at www.brio.com for diagram of layout.

32732 Clayton Crane
The giant crane of the Big Harbor features a magnetic lift that can move from front to back over a double track base.

Theodore Tugboat® is a trademark of Cochran Entertainment Incorporated. © Cochran Entertainment Incorporated. All Rights Reserved.

"I can play with them on my Wooden Railway."
Make Believe In The Busy World Of Richard Scarry™

There are some really neat characters and cars in Busytown™ I can put my friends in different cars and play with them on the train tracks too!

What character can you pretend to be in Busytown?

32510 Lowly Worm™ and Apple Car
32511 Bananas Gorilla™ and Bananamobile
32512 Mr. Frumble™ and Pickle Car
32513 Huckle Cat™ and Fire Mobile
32514 Hilda Hippo™ and Skate Car
32516 Sgt. Murphy™ and Police Car
32517 Mr. Fixit™ and Tow Truck Features working magnetic lift.
32515 Busytown™ Train

New!

32536 Rudolph von Flugel™ and Airplane
New character Rudolph von Flugel™ takes flight in his bright red airplane. Propeller spins and wings are removable to convert to vehicle play.

32518 Sally Cat™ and School Bus
Sally Cat™ is Huckle Cat’s little sister. Sally’s school bus has a lift-top roof to remove or place Sally into her bus.

All characters are fully poseable and most are interchangeable with each vehicle.

Visit our website at www.brio.com for diagram of layout.

“In Busytown”, I can be a pilot, a policeman or even Mr. Fixit™!
My Brio® Trains

My trains come in different shapes and sizes and do lots of fun things. Some move on their own and some need me to run them. I can make them rock, ring, lift or load.

What is your favorite Brio® train?

Engines That Move On Their Own

32550 Busytown® Train Station Set
Includes track, train station building, loads, Busytown® Train and caboose with removable Huckle Cat® and Lowly Worm® characters!

32530 Fire Station
Includes fire station building, removable balcony and play pieces. Length = 1 x D.

32531 Train Station
Includes train station building, removable clock and play pieces. Length = 1 x D.

32532 Grocery Store
Includes grocery store building, removable awning and play pieces. Length = 1 x D.

32533 Busytown® Gas Station
Features a curved track design and interactive play pieces. Length = 1 x E.

All play sets feature reversible building panels to create different play scenes.

33222 Autostop and Start Battery Engine
Battery-powered engine with autostop function features working headlight, forward and reverse switch. Works in conjunction with the 33609 Autostop and Start Track (sold separately). Requires 1 x AAA battery (not included).

33223 Mighty Red Action Locomotive
This exclusive eight-wheeled battery engine features forward, reverse and autostop and start functions that only work with Brio’s autostop and start track! Includes two train sounds, head and rear lights and a switch for free-wheeling play! Requires 2 x AAA batteries (not included).

33224 Autostop and Start Battery Engine & Track Set
The simple switch of the lever starts or stops this battery engine right on the track! Requires 1 x AAA battery (not included).

“I love riding different trains on my adventures.”

1999 Award Winner

Genuine Brio®

572
My Favorite Trains And Cars

33225 The Original Battery-Operated Engine
33226 Spinning-Boiler Engine
33227 Chiming-Bell Car
33228 Rocking Car

33235 Push n' Play Switching Engine
Press the top button to activate retracting magnets on each end for attaching or detaching other vehicles!

33210 Big Blue Engine
33610 Classic Engine
33612 Mighty Caboose
33623 Tall Tree Set

33626 Passenger Car
33632 Fast Fire Engine
33633 Trusty Tractor
33634 Animal Set

Wagons To Carry My Loads

33609 Truck and Load
33613 Yellow Tipping Wagon
33614 Red Tipping Wagon
33619 Traveling Tanker

33621 Cement Hauler
33625 Large Loads
33651 Cattle Wagon
33229 Trusty Tow Car

33654 Loads Wagon
Wagon with side release door for unloading magnetic loads and cargo. Includes one magnetic load. Works great with magnetic cranes!

Cars To Help Me Lift And Tow

33231 Front Loader
33232 Crane Truck

33233 Utility Vehicle
33528 Trusty Tow Truck

Fun Fact:
It takes 22 parts to make the BRIO® Classic Engine. Can you count to 22?
My Long BRIO® Trains

My long trains have lots of wagons I link together to carry people, circus animals, and loads on far away trips.

How many wagons does each train have?

New!

33408 Safari Train
33315 Children's Train
33316 Lift and Load Train
33310 Tipping Truck Train
33311 Freight Express
33411 London Midland Scottish Railway
33436 Circus Train

Trains From Around The World

I like traveling around the world with my BRIO® trains. They look just like real trains. I feel like a big engineer when I take them on adventures to different countries.

Where would you like the train to take you?

33423 Santa Fe®
33429 High-Speed Train
33430 Lord of the Isles
33431 Canadian Pacific
33438 Shinkansen Nozomi

It takes 566,037,735 BRIO® train cars to go around the world. How many BRIO® trains will go around you?

Fun Fact!

“Which one is your favorite train?”

“My trains carry people, animals or anything!”

Genuine BRIO®
**Beginning My Railway Adventure**

My Brio® starter set begins my railway adventures! It's a whole railway world because it has play people that fit in the engines, colorful wagons and lots of track. It also has fun pieces like a mountain tunnel or crossing gate! I like to play and build with mom and dad!

**What would you like to build?**

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**33011**

*Railway Parade*

Beginner Circle Set

Includes new engine, wagon with balloon load and a poseable Brio® person!

17 1/2” x 17 1/2” or 45 x 45 cm

See pages 36-37 for layout ideas.

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**33021**

*Railway Crossing Oval Set*

Features new working crossing barrier that fits over any straight track for role-play stop n' go fun! Green engine fits a poseable Brio® engineer and pulls a wagon and load for interactive play. 21” x 17 1/2” or 45 x 45 cm

See pages 38-39 for layout ideas.

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**33026**

*Classic Figure 8 Set*

Includes the classic up-and-over viaduct bridge, new bright-red engine with poseable Brio® engineer, wagon with load, and two trees.

39 1/2” x 17 3/4” or 12 x 45 cm

See pages 40-41 for layout ideas.

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**33027**

*Figure 8 Mountain Adventure Set*

Features a new scenic mountain viaduct for added role-play fun! Includes engine, poseable Brio® person and wagon with removable horse.

41 1/2” x 17 3/4” or 1050 x 450 cm

See pages 42-43 for layout ideas.

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"Mom and dad help me build my track!"
Bigger Sets With More Pieces

As I get bigger and bigger, I get more track pieces, cars, trains and bridges to build bigger and higher play towns. I can even use all of my favorite pieces from Theodore Tugboat and Busytown.

What toys would you add to your layout?

33051 Track and Stack City Set
Two-level transportation fun includes stacking track supports, station with built-in elevator and platform, 2 passenger wagons with people, engine, engineer, and accessories.
47 1/2" x 34" or 121 x 86 cm

New!
38 play pieces!

33050 Country Crossing Play Set
Play set includes raised level bridge with new super supports, trees, warning signs, red engine, engineer, animal carriage wagon with removable magnetic loads, stable with horse and cow. 42" x 22" or 106 x 55 1/2 cm

New!
35 play pieces!

33104 Battery Powered Autostop Set
Includes battery powered engine with autostop and start function, autostop and start track wagons with magnetic loads, truck, level crossing, exclusive hill track and two trees.
28" x 23" or 58 x 72 cm

"As I get bigger, my layouts do too!"
My Biggest Adventure

My best adventure comes in a big tub filled with lots of track, cars, trains, bridges, trees, people, engine sheds, tunnels and more! There’s lots to share with my family and friends.

How would you build your BRIO® town?

100+ play pieces!

50+ play pieces!

33146
Pack n' Play Set
- Fun for 1-3 children!
- Set includes assorted track, tunnel, bridge, engine shed, people and vehicles.

33147
Engineer’s Set
- Fun for 1-6 children!
- Set includes assorted track and vehicles, bridge, building and accessories.

Accessory pieces pictured in these sets may vary due to product availability or new introductions. Product substitutions will always equal the product shown in play and retail value.

“My whole family can play!”
33180
Treasure Chest Set
- Fun for 1-8 children!
- Packed full of popular cityscape accessories including bridges, tunnels and more!

120+ play pieces!

33189 Deluxe Set
- The ultimate engineer’s set for 1-8 children!
- Includes new bridges, supports, Two-way Switching Gate, Record and Play Railway Station, assorted track and more.

150+ play pieces!

BRIO® Play Tables And Boards

I like to use my new board to build my train adventures. One side has mountains, a road for my cars, water for my boats, a train track and trees. I can build a big city on the other side.

What would you build on your board?

Frame and board sold separately.

New!

35939
Railway Two-Sided Play Table Board
48” x 32” or 122 x 81 cm

35883
Railway Play Table Frame
49 1/2” L x 33 1/4” W x 17 1/2” H
or 126 x 84 x 44 cm

Genuine BRIO
**How I Build My Tracks**

My tracks let me go up and down, over and under and switch to different sides. Sometimes I design my own track ideas to take me places I want to go.

**How many track pieces do you have?**

**Which Way Should I Go?**

My tracks, switches and turntables tell my trains which way to turn.

**Which way do you want to go?**

**Track Packs With Lots Of Pieces**

**33302 Dock Yard Expansion Pack**
This simple set has all the pieces needed to create a lifting and loading environment with any set! Includes T-switch, crane, vehicles and track.

**33303 Shunting Yard Expansion Pack**
Introduce real switching options into your layouts with this expansion set! Includes new Push n' Play Switching Engine that releases vehicles from each end! Complete with track, buffer stop, ramp and tipping wagons!

**33339 Beginner Expansion Pack**
11 pieces. Includes brochure with layout ideas.

**33343 Intermediate Expansion Pack**
16 pieces. Includes brochure with layout ideas.

**33308 Advanced Expansion Pack**
21 pieces. Includes brochure with layout ideas.

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“I build my tracks like a giant puzzle.”

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**Genuine BRIO**
Track I Need To Build My Railway

33333
Mini Straight Track
(2 x A2, 1 x B2, 1 x C2)

33337
Short Curved Track
(4 x E1)

33334
Short Straight Track
(4 x A1)

33341
Straight Track
(4 x D)

33335
Medium Straight Track
(4 x A)

33331
Ramp Track
(2 x U, 2 x V)

33332
Ascending Track
(2 x N)

33342
Curved Track
(4 x E)

"My tracks are my favorite things to build!"

Turntables Change My Train's Direction

New!

33276
Grand Turntable
New deluxe turntable has 10 connection points and raised sides to grip and turn the train's direction.

33360
Turntable
4-way direction with manual lever.
5 1/2" x 5 1/2"/15 x 15 cm

33361
Mechanical Turntable
The twist of a button changes direction.

Brio® produces about 1,600 miles of track each year. Can you name a city that's 1,600 miles from your town?
Crossings For My Railway Layout

33243 Two-way Switching Gate
Switch the gate to give trains or vehicles the right of way! 4 1/2"/108mm

33669 Autostop and Start Track
This new track works with the 33222 Battery-Powered Engine or the 33223 Mighty Red Action Locomotive. Start or stop these engines as they cross the track by moving the lever to activate. 4 1/2"/108mm

New!

33675 Light and Sound Level Crossing
Lights flash and bells sound as trains pass through this crossing. They are activated magnetically or with the push of a button! Includes platform. Requires 2x AA batteries (not included).

33388 Crossing Barriers
(2 crossing barriers, 1 x A1, 2 warning signals)

“Crossings let my trains stop and go!”

Tracks For Switching My Layout

33344 Mechanical Switches
Push or pull the lever to change direction. A great choice with the Battery-Operated Engine! (1 x M1, 1 x L1)

33345 Switching and Crossing Track
Equivalent to D track and great with double track layouts. (1 x R)

33346 Curved Switching Track
A necessity for building any layout! (1 x L, 1 x M)

33348 Switching Track
Works great with double track layouts and switching to single track. (1 x F, 1 x G)

33350 Short Curved Track
Use for a short two direction switch. (2 x O, 2 x P)

33384 Cross Switch Track
Two way direction for more layout options. (1 x H2)

33347 Curved Switches (not shown)
Three directional switch (1 x I, 1 x J)

33387 Buffer Stops & Crossing Track (2 buffer stops: R, S, 1 x H)

33462 Five Point Switch
Use with the Roundhouse or Grand Roundhouse. (1 x Q)

33463 T-Switch
Reverse onto the side track and change direction! (1 x B2)

33464 Cross Track
Use with double curved switches I, J for a super crossing! (1 x H)

33465 Star Switch
Three choices of direction!

33466 Parallel Switches
Great for changing to double track. (1 x F1, 1 x G1)

1999 Award Winner
Magical Adventure Tunnels

My trains like to travel through tunnels. I like to watch my trains go in and come out the other side like magic.

What tunnels have you traveled through?

33481
Adventure Tunnel™
Decorated tunnel with magnetically operated sound system. Four different train sounds automatically activate as train passes through tunnel, or with the press of a button. Lift the bridge and watch the train pass. Requires 2AA batteries not included.

33358
Mountain Tunnel 8 1/2''/22 cm
Not all trains fit through this product.

33458
Adaptable Tunnel 7'/18 cm

33362
Classic Tunnel 8 1/2''/22 cm
Not all trains fit through this product.

33459
Tall Tunnel 8 1/2''/22 cm

33471
Country Tunnel 8 1/2''/22 cm

33473
Mine Tunnel
Includes 1 x N track and 1 support. 9'/23 cm

I like to watch my trains go through tunnels.

My Bridges Take Me Up And Down

Weee... Building with bridges are a lot of fun! I can take my trains up, down and through my adventure towns just like real trains do!

What bridges have you traveled on?

33480
Big Dipper with Super Supports
New big dipper bridge has 2 new stackable super supports and 4 ascending tracks.

33482
Girder Bridge
New bridge with 2 stackable and decorated super stone supports with anti-slip strips to hold ascending track in place.

33363
Up & Away Lift-Up Bridge
Working lifts on either side of this canal bridge act as crossing barriers to stop trains. 25 1/2''/648 mm

33351
Viaduct
BRIO®'s classic over-and-under bridge. 15''/38 cm

33357
Lifting Bridge 26''/66 cm

33364
Draw Bridge 23''/58 cm

33375
Swing Bridge 26''/66 cm
Building My Own Railway World

I can build any world I can imagine with colorful play pieces that work like the ones in a real train yard. The cranes and forklifts pick up and carry loads and engine sheds store my sleepy trains.

How would you build your world?

My Cranes Can Turn, Lift And Drop

- **33242** Tower Crane
  - Lift loads higher.
  - Poseable person and yellow load included.
  - Length = 1 x A1

- **33321** Fork Lift Set
  - Magnetic lift set includes driver wagon and load.
  - Length = 1 x A1

- **33325** Dockside Crane Depot
  - Lift and rotate magnetic loads 360°.
  - Includes built-in track and engineer.
  - Length = 1 x A1

Boats And Cars To Add To My Adventure

- **33518** Car Transporter
- **33661** Ferry

Fun Fact!

More than 12,000 BRIO® trains and vehicles are made daily. That’s like ordering 1,000 large 12 slice pizzas!
Buildings And Places For My Trains

33668 Record and Play Railway Station
BRIÓ's® first interactive railway station features buttons for recording 10 second messages and playing them back, engine sounds and working station lights. Includes magnetic track, new poseable BRIÓ® person, and destination sign with three cities! Requires 3 x AA (batteries not included). 8 1/2"/215 mm

33261 Railway Play House Expansion Set
Interactive fun play set includes two play houses to also use as track supports or as a tunnel, 2 track pieces and 2 people.

33643 Play People
Four new play people with moveable heads, arms and legs. Each fits into all open BRIÓ® engines, vehicles and wagons.

33324 Push and Load Tower
Load through the roof and press the chimney to release the magnetic cargo into a waiting vehicle. Includes magnetic loads and wagon!

33328 Fix-it Shed

33365 Engine Shed

Did you know that 68,000 wheels are used each day for BRIÓ® trains? Count the number of wheels on all of your BRIÓ® toys.

Fun Fact!
How I Build My Train Sets

Each time I play, I build a different layout. Sometimes I use all of the track pieces, bridges, tunnels and trains to make really big play towns, and sometimes I don’t use all of my pieces.

Making Bigger Layouts

Here are some ideas to help you and your family to build new train layouts using your starter sets and adding on more play pieces. Remember every new layout is a new adventure!

D Straight
Track = 2 x A1

D = 8 3/4 / 220 mm
A1 = 4 3/4 / 110 mm

33459 Tall Tunnel

D = 8 3/4 / 220 mm

33357 Lifting Bridge

(D = 8 3/4 / 220 mm)

33357 Lifting Bridge = 3 x D

33456 Grand Roundhouse
33461 Roundhouse

33563 Semaphore
33564 Signal House & Semaphore
33660 Platform

33662 Two-Level Platform
33663 Railway Station

33584 Fire Station
33665 Footbridge & Family
Sometimes mom or dad help me build new adventures by following these pictures. These pictures can help you and your family build new layouts too!

33011 Railway Parade Beginner Circle Set

33011 Circle Set (8) ‘E’ Curved Track

Add-On Pieces to Complete Layout:
- 33308 Advanced Expansion Pack
  2 ‘A’ Medium Straight Track
  1 ‘A2’ Mini Straight Track
  2 ‘D’ Straight Track
  2 ‘E’ Curved Track
  2 ‘E1’ Short Curved Track
  1 ‘L’ Curved Switching Track
  1 ‘M’ Curved Switching Track
  2 ‘N’ Ascending Track
  (5) Supports

Pieces Left Over:
- (1) ‘B2’ Mini Straight Track
- (2) ‘D’ Straight Track
- (1) ‘V’ Ramp Track
- (1) Support

“A lot of track pieces have two sides!”

These expansion adventures fit on most play board/frame systems.

33469 Sky Bridge
- (1) Sky Bridge

33341 Straight Track
- (4) ‘D’ Straight Track

33335 Medium Straight Track
- (4) ‘A’ Medium Straight Track

33331 Ramp Track
- (1) ‘V’ Ramp Track

33346 Dock Yard Expansion Pack
- (1) ‘T’ T-Switch
- (1) ‘B2’ Mini Straight Track

33463 T-Switch
- (1) ‘T’ T-Switch
- (1) ‘B2’ Mini Straight Track

33334 Curved Switching Track
- (1) ‘L’ Curved Switching Track
- (1) ‘M’ Curved Switching Track

Pieces Left Over:
- (2) ‘U’ Ramp Track
- (1) ‘V’ Ramp Track
33027 Mountain Figure 8 Set

Add-On Pieces to Complete Layout:

3308 Advanced Expansion Pack
(1) 'A2' Mini Straight Track
(1) 'C2' Mini Straight Track
(2) 'D' Straight Track
(2) 'E1' Short Curved Track
(1) 'L' Curved Switching Track
(2) 'N' Ascending Track
(6) Supports

33305 Swing Bridge
(1) Swing Bridge
(2) 'N' Ascending Track

33463 T-Switch
(1) T-Switch
(1) 'B2' Mini Straight Track

33337 Short Curved Track
(4) 'E1' Short Curved Track

Pieces Left Over:
(2) 'A' Medium Straight Track
(1) 'B2' Mini Straight Track
(5) 'E' Curved Track
(1) 'A2' Curved Switching Track
(1) 'V' Ramp Track

33302 Dock Yard Expansion Pack
(1) 'D' Straight Track
(1) 'R' Buffer Stop
(1) 'T' T-Switch
(1) Dockside Crane

33335 Medium Straight Track
(2) 'A' Straight Track

33333 Mini Straight Track
(2) 'A2' Mini Straight Track

33337 Short Curved Track
(2) 'E1' Short Curved Track

Pieces Left Over:
(1) 'A' Straight Track
(1) 'B2' Mini Straight Track
(1) 'C2' Mini Straight Track
(2) 'D' Straight Track
(2) 'E1' Short Curved Track

33346 Curved Switching Track
(1) 'L' Curved Switching Track
(1) 'M' Curved Switching Track

33466 Parallel Switch
(1) 'FT' Parallel Switch
(1) 'G1' Parallel Switch

33662 Two-Level Platform
(1) Two-Level Platform
(1) 'N' Ascending Track